

AMENDMENTS TO THE CLAIMS

Claim 1 (Currently Amended): A label for in-mold forming, ~~which~~ wherein the label is a non-stretched multi-layer film comprising ~~at least two layers of~~ a surface layer and a heat-sealing resin layer, wherein the surface layer ~~is made of~~ comprises a thermoplastic resin composition ~~containing~~ further comprising at least one ~~of an~~ inorganic fine powder and/or an organic filler, and ~~a center line average roughness of the surface layer~~ has a center line average roughness of ~~is~~ from 0.2 to 3 μm .

Claim 2 (Currently Amended): The label ~~as described in~~ of claim 1, wherein ~~an ink adhesion strength of the surface layer~~ has an ink adhesion strength is of 1 kg·cm or more.

Claim 3 (Currently Amended): The label ~~as described in claims 1 or 2~~ of claim 1, wherein ~~an opacity of the multi-layer film is~~ the label has an opacity of from 5 to 30 percent.

Claim 4 (Currently Amended): The label ~~as described in any of claims 1 to 3~~ of claim 1, wherein the surface layer ~~is made of a~~ comprises a resin composition comprising:

Component A: 40-94 weight percent of a Polyolefinic-polyolefinic resin

~~40-94 weight percent~~

Component B: 5-40 weight percent of a Permanent-permanent antistatic agent

~~5-40 weight percent~~

Component C: 1-20 weight percent of At ~~at~~ least one of an inorganic fine powder and an organic filler

~~1-20 weight percent.~~

Claim 5 (Currently Amended): The label as ~~described in any of claims 1 to 4~~ of claim 1, wherein the heat-sealing resin layer ~~is made of~~ comprises a resin composition comprising:

Component a: 60-95 weight percent of an Ethylene-ethylene resin, and

~~60-95 weight percent~~

Component b: 5-40 weight percent of a Permanent-permanent antistatic agent

~~5-40 weight percent.~~

Claim 6 (Original): The label as ~~described in any of claims 1 to 5~~ of claim 4, wherein the permanent antistatic agent ~~contains~~ comprises, as a main component a polyether ester amide ~~as a main component.~~

Claim 7 (Currently Amended): The label as ~~described in any of claims 1 to 6~~ of claim 1, wherein the surface layer is pressed against a textured roll to roughen the surface.

Claim 8 (Currently Amended): The label as described in ~~any of claims 1 to 7~~ claim 1, wherein the surface layer is pressed against a textured roll having a center line average roughness of from 0.5 to 5 μm to roughen the surface.

Claim 9 (Currently Amended): The label as ~~described in any of claims 1 to 8~~ of claim 1, wherein the heat-sealing resin layer undergoes emboss processing on the surface.

Claim 10 (Currently Amended): The label as ~~described in any of claims 1 to 9~~ of claim 1, wherein the ~~multi-layer film label~~ has moduli of tension a tensile modulus of from 8000 to 40,000 kgf/cm^2 in both lengthwise and crosswise directions.

Claim 11 (Currently Amended): The label as ~~described in any of claims 1 to 10 of~~
~~claim 1~~, wherein the ~~multi-layer film is made of label~~ further comprises ~~three layers and the a~~
central layer ~~contains~~ comprising at least one of a propylene resin and an ethylene resin.

Claim 12 (Currently Amended): The label as ~~described in any of claims 5 to 11 of~~
~~claim 5~~, wherein the ethylene resin of the ~~component~~ Component a has a crystallinity of from
10 to 60 percent, a number average molecular weight of from 10,000 to 40,000, and a melting
point of from 50 to 130°C.

Claim 13 (New): A container comprising the label of claim 1.

Claim 14 (New): A method of preparing the label of claim 1, comprising:
coextruding or laminating the surface layer and heat-sealing resin layer to form a
label,
roughening the surface layer, thereby providing a center line average roughness of
from 0.2 to 3 μm ,
and optionally corona discharge treating or flame plasma treating the surface layer.

Claim 15 (New): The label of claim 1, wherein the label further comprises at least
one additive selected from the group consisting of one or more slip agents, one or more anti-
blocking agents, one or more dyes, one or more plasticizers, one or more mold release agents,
one or more antioxidants, one or more flame retardants, and one or more ultraviolet
absorbers.

Claim 16 (New): The label of claim 1, wherein the surface layer has a thickness of from 1 to 40 μm .

Claim 17 (New): The label of claim 1, wherein the heat-sealing resin layer has a thickness of from 1 to 30 μm .

Claim 18 (New): The label of claim 1, wherein label has a total thickness of from 30 to 200 μm .

Claim 19 (New): The label of claim 1, wherein the thermoplastic resin composition further comprises at least one thermoplastic resin having polar groups.

Claim 20 (New): The label of claim 19, wherein the thermoplastic resin having polar groups comprises at least one copolymer selected from the group consisting of ethylene-vinyl acetate copolymers, ethylene-acrylic acid copolymers, ethylene-alkyl acrylate ester copolymers, ethylene-alkyl methacrylate ester copolymers in which the alkyl group is a C1 to C8 alkyl group, and metal salts of ethylene-methacrylic acid copolymers.